[3]

[4]

[5]

[4]

- **1.** (i) 120–130 (**1**)
 - (ii) boiling point increases with increase in Mr/molecular formula/number of carbon atoms/chain length (1)
 more intermolecular forces/electrons/surface area/
 surface interactions/van der Waal forces (1) □
- 2. $C_{13}H_{28}$ [1]
- 3. $C_9H_{20} \rightarrow C_7H_{16} + C_2H_4$ (1) [1]
- 4. (i) Any branched isomer of heptane with correct name, e.g.

 2-methylhexane (1)

- 5. (i) species with an unpaired electron (1)

 (ii) uv (light)/high temperature/min of 400° C/sunlight (1)

 (iii) homolytic (fission) (1)

 1
 - (iv) $C_4H_{10} + Cl \bullet (1) \rightarrow C_4H_9 \bullet + HCl (1)$ $C_4H_9 \bullet + Cl_2 (1) \rightarrow C_4H_9Cl + Cl \bullet (1)$ 2
- 6. (i) 8.72/136.9 = 0.0637 mol (1) 1 (ii) M_r butan-1-ol = 74(.0) (1) $0.0578/0.0637 \times 100 = 90.7\%$ (1) 2

7. Availability of starting materials:

availability

sugar is renewable because it can be grown (1) ethane is finite because it is obtained by processing of crude oil (1)

energy:

fermentation: energy is required for distillation/ hydration: energy is required to generate steam (1)

atom economy and waste products:

atom economy for fermentation < atom economy hydration (1) In fermentation, CO₂ is produced in addition to ethanol/ethanol is not the only product (1)

In hydration, ethanol is the only product/hydration is an addition reaction (1)

Atom economy of fermentation could be increased by finding a use



Atom economy linked to a chemical equation to show that hydration has 100% atom economy/fermentation has 51% atom economy (1) 7max

[7]

8. (i)
$$M_{\rm r} \, {\rm C_7 H_{16}} = 100 \, {\rm (1)}$$

amount = $2000/100 = 20 \, {\rm mol} \, {\rm (1)}$

2

(ii) energy saved =
$$20 \times 4817 = 9634 \text{ kJ } (1)$$

1

2

(iii) moles
$$CO_2 = 7 \times 20 = 140 \text{ mol } (1)$$

decrease in $CO_2 = 140 \times 24 = 3360 \text{ dm}^3$ (1)

[5]

9. structural isomerism:

structural isomers: same molecular formula, different structural formula (1) structural isomers of but-1-ene: but-2-ene (1) and methylpropene (1)

geometric isomerism

C=C prevents rotation of the double bond (1)

each C in the C=C double bond bonded to 2 different atoms or groups (1)

a clear statement that links non-rotation of the double bond to the idea of groups being trapped on one side of the double bond (1)

cis but-2-ene clearly identified (1) trans but-2-ene clearly identified (1)

[7]

10. 1st bullet

product: CH₃CH₂CHBrCH₂Br (1)

equation: $CH_3CH_2CH=CH_2 + Br_2 \rightarrow CH_3CH_2CHBrCH_2Br$ (1)

products: CH₃CH₂CHBrCH₃ and CH₃CH₂CH₂CH₂Br (1)

(or statement that 2-bromo- is formed)

equation: $CH_3CH=CHCH_3 + HBr \rightarrow CH_3CH_2CHBrCH_3$ (1)

(i.e. for one product)

products: CH₃CH₂CHOHCH₃ and CH3CH2CH2CH2OH (1)

(or statement that 2-ol is formed)

equation: $CH_3CH=CHCH_3 + H_2O \rightarrow CH_3CH_2CHOHCH_3$ (1)

(i.e. for one product)

2nd bullet

1 mark for skeleton with two repeat units (1)

1 mark for correct groups on side chains (1)

2

6

3rd bullet

two (1) (1) from energy from incineration development of biodegradable polymers cracking of waste polymers

2

[10]

11. separation by (differences in) boiling point 1

$$C_7H_{16} \rightarrow C_4H_{10} + C_3H_6$$

(ii)
$$C_7H_{16} \rightarrow C_7H_{14} + H_2$$
 (or by structural formula) 1

- (ii) 3-methylhexane, 3,3 dimethylpentane or (3)-ethylpentane in any unambiguous form.
- (iii) 2,2,3-trimethylbutane 1
- (iv) if branched, difficult to pack/less surface interaction/less points of contact 1 less van der Waals' forces/ less intermolecular bonds/less energy needed to boil 1

[10]

2

1

- **12.** (a) (i) phosphoric acid/H⁺/sulphuric acid
 - (ii) lone/electron pair of electrons acceptor 1
 - (b) (i)

Step 1	curly arrow from π -bond to H^+	1
Step 2	curly arrow from lone pair on the $O^{\delta-}$ to C+	1
Step 3	curly arrow from O—H bond to O+	1

(ii) catalyst ... no marks because it is **not** consumed/used up in the reaction/owtte

[6]

13. (a) 3-chloro(-2-)methylprop-1-ene/1-chloro(-2-)methylprop-2-ene

1

Backbone of 4 carbons and a reasonable attempt gets 1 mark.

2 **[3]**

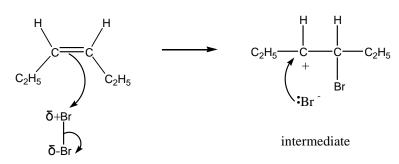
14. uv/sunlight/high temperature (range 400 – 700 °C) 1 (a) (i) $Cl_2 \rightarrow 2Cl \bullet$ (ii) 1 $C_4H_{10}+Cl \bullet \to HCl + \bullet C_4H_9/C_4H_9 \bullet$ 1 $\bullet \mathrm{C}_4\mathrm{H}_9/\mathrm{C}_4\mathrm{H}_9 \bullet + \mathrm{C}l_2 \to \mathrm{C}_4\mathrm{H}_9\mathrm{C}l + \mathrm{C}l \bullet$ 1 any two free radicals from (a) (ii) (iii) 1 (iv) homolytic (fission) 1 (b) 2,3-dichlorobutane 1 (i) (ii) 1

(iii) any dichlorobutane **except** 2,3-dichlorobutane.

[9]

15.	Bonding:	π -bond formed by overlap of (adjacent) p-orbitals/ π -bond labelled on diagram	1	
		diagram to show formation of the π -bond	1	
		H minimum allowed for diagram mark		
		or		
	Shape/bon	d angles:		
		tetrahedral around the CH ₃	1	
		bond angle = 109°28/ (109-110°)	1	
		trigonal planar around each C in the C=C	1	
		bond angle = 120° (118-122°)	1	
	Cis-trans			
		cis & trans correctly labelled eg but-2-ene require a double bond because it restricts rotation	1 1	
		each C in the C=C double bond must be bonded to two different atoms or groups	1	
	QWC	Allow mark for well constructed answer and use of three terms like: orbital, tetrahedral, trigonal, planar, rotation, spatial, stereoisomers,		
		geometric	1	[10]
16.	(i) (free	radical) substitution	1	
	(ii) 1-bro	omohexane, 2-bromohexane and 3-bromohexane	3	[4]

17. (a)



curly dipoles shown correctly on the Br–Br and curly arrow from the Br–Br bond towards the Br^{δ} correct intermediate shown 1 curly arrow from the lone pair or the negative charge on the Br^{-} to the C+

- (b) (i) Hs are diagonal to each other in the *trans/* 1 difference clearly shown in a diagram
 - (ii) (the product is saturated hence) there is no restricted rotation/single bonds allow rotation/because C=C prevents rotation

[6]

1

1

18. Recognises that either a catalyst or high temperature (heat is not sufficient) is required

cracking suitable balanced equation 1 reforming equation or statement indicating formation of a ring/cyclic compound suitable balanced equation with H₂ 1 (balanced equation showing formation of a ring scores both marks) 1 isomerisation suitable balanced equation The **processed products** are: 1 used in fuels/used in petrol better /more efficient fuels/increase octane number/rating alkenes (from cracking) produce polymers/alcohols 3

H₂ used for Haber process/fuels/hydrogenation of oils
 QWC SPAG – look for two complete sentence that present a coherent argument

[9]

1

[4]

19. C_6H_{10} (i)

20.

 H_2

- 1 C_3H_5 / ecf to (i) (ii) 1
- (iii) M_r of cyclohexene = 82 1

$$\% C = (72/82) \times 100 = 88\%$$

87.8% gets 1 mark

ecf to (i) and (ii) for both marks

Alternative calculation based on empirical formula:

Mass of empirical unit = 41, % $C = (36/41) \times 100 = 88\%$

Ni/Pt/Pd (catalyst) 1 [2]

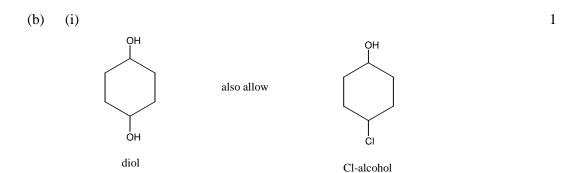
21. (a) (i) 1



H₂SO₄/Al₂O₃/(hot) pumice/H₃PO₄ 1 (ii) (H₂SO₄(aq) or dil H₂SO₄ loses the mark)

(iii) 1

 $C_6H_{11}OH / C_6H_{12}O \rightarrow C_6H_{10} + H_2O$



[6]

1

22. (a) (i) compound/molecule containing hydrogen and carbon only 1 (ii) $C_{10}H_{22}$ 1 C_5H_{11} {ecf from (ii)} (iii) 1 (b) (a particle that) contains/has a single/unpaired electron (i) 1 (ii) UV (light) /sunlight/high temp 1 homolytic (fission)/ homolysis (iii) $C_{12}H_{26} + Cl \bullet \rightarrow \bullet C_{12}H_{25} + HCl$ (iv) 1 (the dot for the free radical does not have to be on the C) $\bullet \mathrm{C}_{12}\mathrm{H}_{25} + \mathrm{C}l_2 \to \mathrm{C}_{12}\mathrm{H}_{25}\mathrm{C}l + \mathrm{C}l \bullet$ 1 (v) six 1 $C_{12}H_{26} \rightarrow 2C_2H_4 + 1C_8H_{18}$ 2 (c) (i)

(1 mark for correct formula of octane or ethene)

octane/ ecf from (c) (i)

(ii)

(d) (i)



1 mark for correct reagent and 1 mark for correct product.

2

(ii) 1 mark for any unambiguous formula of cyclohexane

1

 $1\ mark$ for $1\ H_2$ but check that formula of heptane is correct/equation balanced.

1

$$C_7H_{16} \longrightarrow C_7H_{14} + H_2$$
 gets 1 marks

[16]

- 23. (a) (i) alkene
 1

 bromine
 1

 decolourises
 1
 - (ii) 3-methylhex-2-en-1-ol/1-hydroxy-3-methylhex-2-ene

[4]

24. margarine

Ni catalyst 1
hydrogen/ hydrogenated 1
unsaturated vegetable oil/fat 1

poly(propene)

equation

two repeat units

(Ziegler) catalyst / high temp/heat/use of an initiator

Problems with disposal

non-biodegradable/don't decompose/not broken down by bacteria etc 1 when burnt produces toxic fumes 1

Future methods of disposal

recycling (to produce new polymers)

incineration for energy (production)

cracking/owtte (to produce useful organic molecules)

use gas scrubbers to reduce toxic fumes

any two

max = 9

QWC

Answer is well organised/structure and using at least three of:

catalyst, hydrogenation, addition polymerisation, Ziegler, incineration, feedstock, recycling, non-biodegradable, initiator, monomer, unsaturated.

in the correct context.

[10]

1

- 25. (a) octane, 400 +/- 5 hexadecane. 545 +/- 5
- 1 1

- if °C penalise once.
- (b) fractional distillation

(c) (i)



2

(ii) 2-methylpentane

1

1

1

(iii) C, B and A

- 1
- (iv) the more branching/the shorter the chain... the lower the boiling point/ less energy needed to separate the molecules
 - long chain have greater surface area/surface interactions/more VdW forces or converse argument about short/branched chains.
- (d) (i)

1

- (ii) $C_6H_{14} \rightarrow C=H_{12} + H_2$
- 1
- (iii) <u>better</u> fuels/<u>more</u> volatile/<u>lower</u> boiling point/reduces knocking/ increases octane rating/used as (petrol) additives
- 1

(e) (i) M_r of $(CH_3)_3COH = 74$

1

% oxygen = $(16/74) \times 100 = 21.6$ %

1

- (ii) $(CH_3)_3COH + 6O_2 \rightarrow 4CO_2 + 5H_2O$
 - 1 mark for CO₂ and H₂O only

2

[16]

1

1

1

[4]

26. (a) (i) C_5H_8

(ii) C_5H_8

(b) (i) Ni/Pt/Pd 1

 $\begin{array}{cc} \text{(ii)} & 1 \text{ mark for } C_5H_{12} & 1 \\ & 1 \text{ mark for correct balancing} & 1 \end{array}$

(iii)

[6]

27. (i) electron/lone pair acceptor

(ii)

$$H_3C$$
 C_2H_5
 C_2

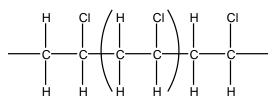
curly arrow from π -bond to $Br^{\delta+}$ Dipoles on the Br–Br bond
and
curly arrow from Br–Br bond to $Br^{\delta-}$ Curly arrow from Br^- to C^+

1 1 1

28. (i) M_r of 2-methylpropan-1-ol = 74 1 moles = 4.44/74 = 0.06 1 1 (ii) moles = 5.48/137 = 0.04 1 1 1

1) 66.7% [4]

- 29. (i) correctly shows three repeat units with 'end bonds' correctly identifies the repeat unit
 - 1 1



(ii) harmful/toxic fumes are produced

1

2

(iii) recycle/remove HCl by using gas scrubbers or wtte/crack polymers/used a feedstock/ source of fuel (in an incinerator)/developing biodegradable alternatives.

[5]

30. (i) $Cl_2 \rightarrow 2Cl \bullet$

1

(ii) uv (light)/high temperature/min of 400 C/sunlight

 $\rightarrow C_6H_{11}Cl + Cl \bullet$

1

(iii) $Cl \bullet + C_6H_{12} \longrightarrow C_6H_{11} \bullet + HCl$

1

(iv) react with each other/suitable equation

 $C_6H_{11} \bullet + Cl_2$

1

solvent **W** = water/aqueous/aqueous ethanol solvent **X** = ethanol/alcohol

[5]

31. Structural/chain/positional isomers have the same molecular formula, different structure

1

but-1-ene/ but-2-ene/ methylpropene / cyclobutane/ methylcyclopropane (any three or two with correct structures and names)

3

${\it 4 marks for structural isomerism}$

Cis-trans /geometric isomerism

1

cis & trans but-2-ene clearly identified

1

C=C prevents rotation

each C in the C=C double bond must be bonded to two different atoms or groups

1

1

4 marks for cis-trans isomerism

QWC: Well organised answer making use of correct terminology to include any **three** from: structural, geometric, cis-trans, molecular formula, restricted, rotation, stereoisomerism, stereoisomers, chain isomerism, positional isomerism, if all isomers are correctly named

[9]

32. (a) (i) 24.7/12: 2.1/1: 73.2/35.5

2

1,3,3 -trichloro

$$2.06: 2.1: 2.06$$

$$CHCl$$
(ii) (CHC l = 12 + 1 + 35.5 =) 48.5
$$48.5 \times 3 = 145.5$$
1

(b) (i) Any two from

1,1,3 -trichloro

CI CH₂CI H C=C CH₂CI CH₂CI CH₂CI CH₂CI

2,3,3 -trichloro

(ii) 1, 2,3-trichloropropene

(trichloropropene scores 1 mark ✓)

3,3,3 -trichloro

3 marking points:

- correct numbers 1, 2,3
- trichloro
- propene/prop-1-ene

any two gets 1 mark

> 1 mark if backbone contains 4 carbons with 'endbonds' and a reasonable attempt has been made e.g used the wrong isomer.... max = 1 mark

(ii) non-biodegradable 1
 toxic fumes evolved when burnt 1
 HCl or Cl• or chlorinated organic compounds such as COCl₂ also evolved when burnt 1

[13]

33. (i) decolourises

(ii)

$$\begin{array}{c} \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{OH} \\ \text{H} & \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{OH} \\ \text{Br} & \text{Br} & \text{H} & \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{OH} \\ \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{CH}_2\text{OH} \\ \text{CH}_3\text{CH}_2 & \text{CH}_2\text{CH}_2\text{CH}_2\text{OH} \\ \text{CH}_3\text{CH}_2 & \text{CH}_2$$

curly arrow from C=C bond to bromine 1 dipoles on Br_2 or curly arrow to show movement of bonded pair of electrons 1 intermediate carbonium ion/carbocation 1 curly arrow from lone pair on the Br- ion to carbonium ion (Br^{δ} - loses 1 mark) 1

[5]

1

34. identifies the three process as cracking, reforming, isomerisation 1 recognises the need for high temperature or a catalyst 1 equation for cracking equation for isomerisation state that reforming converts chains into rings/cyclic compounds equation for reforming (balanced with H₂ could score two marks) oil is finite/non-renewable ethanol is renewable/sustainable 1 from plants/crops/sugar cane/sugar beet/glucose/sugar/ fermentation 1 $C_2H_5OH + 3O_2 \rightarrow 2CO_2 + 3H_2O$ 1

QWC

- organise relevant information clearly and coherently, using specialist vocabulary when appropriate (minimum of 4 from cracking/ isomerisation/ reforming/ renewable/ feedstock/ finite/fermentation/non-renewable/sustainable/zeolite/bimetallic catayst/ etc)
- reasonable spelling, punctuation and grammar throughout

[11]

1

2

[4]

[4]

- **35.** (a) C_6H_{14}
 - (b) (i) boiling point increases with increase in $M_R/\text{molecular}$ formula/N° of carbon atoms/chain length
 - (ii) more intermolecular forces/electrons/surface area/surface interactions/van der Waal forces1
 - (iii) 120 130 °C
- 36. (i) $C_9H_{20} \longrightarrow C_7H_{16} + C_2H_4$ 1

 (ii) $C_2H_4 + H_2O \longrightarrow C_2H_5OH$ 1

 temperature > 100 °C/ steam 1

 phosphoric acid (catalyst) 1
- 37. (a) (i) 1
 - (ii) 85 –98 °C 1

$$C_7H_{16}$$
 \longrightarrow $C_6H_{11}CH_3/$ $+$ H_2

(c) more efficient fuel/better fuel/ higher octane number/reduces knocking/more volatile/lower boiling points/burn better/burn more easily/quicker ✓

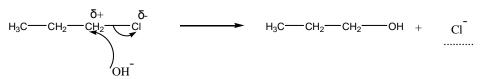
[5]

1

1

1

- **38.** (a) (i) reaction 1
 - (ii) reaction 4
 - (iii) reaction 3
 - (b) (i) lone pair/electron pair donor



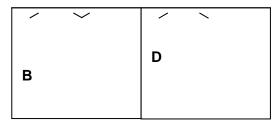
Correct dipole 1

Curly arrow from the O in the OH to C in the CH₂

Curly arrow to show movement of bonded pair in the C-C*l* bond 1

CI as a product 1

- (c) (i) same molecular formula, different structure/arrangement of atoms. 2 (same formula, different structure.)
 - (ii) 2



(d) (i) addition, (not additional)

- (ii) poly(propene)/ polypropene/ polypro-1-ene, polypropylene
- (iii) 1

[15]

1

1

1

1

- **39.** (i) decolourises/not clear/not discolours

(ii)

- curly arrow from C=C to $Br^{\delta+}$
- dipole on Br-Br and curly arrow showing movement of bonded pair of electrons
- correct intermediate/carbonium ion/carbocation and curly arrow
- from Br to C+ 1 1
- 1, 2-dibromopropane as product

[5]

- **40.** CH₃CBr₂CH₃ 1
 - CH₃CHBrCH₂Br 1
 - CH₃CH₂CHBr₂ 1
 - (CH₃CHBrCH₂Br has a chiral centre, hence optical isomers of
 - 1, 2-dibromopropane are acceptable but must be drawn with
 - 'wedge-shape' bonds and be non-superimposable mirror images)

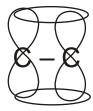
[3]

41. (i) *unsaturated* contains a double/multiple/ π bond \checkmark

hydrocarbon contains hydrogen and carbon **only**. ✓ 1

(ii) angle **a** $109-110^{\circ}$ ✓

(iii)



and p-orbitals ✓

Diagram to show a minimum of 2 carbons, each with a $\sigma\text{-bond}$

Overlap of adjacent p-orbitals (in words or in diagram) 🗸

[6]

2

42. (i) *electrophile*: lone pair (of electrons) acceptor. ✓

(ii)

essential mark intermediate carbocation/carbonium ion, accept primary

/"triangular"/ ✓

essential mark product 🗸

curly arrow from double bond to $Br_2 \checkmark$

curly arrow showing movement of electrons in the Br-Br bond **or** the dipole in

the Br-Br ✓

curly arrow from lone pair of electrons in Br⁻ to intermediate ✓

mark any errors first

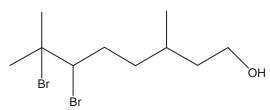
5 max

[5]

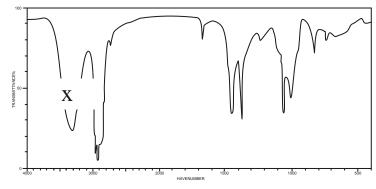
- **43.** (i) Addition (not additional) ✓
 - (ii) **✓**

(iii) **✓**

- (iv) Poly(but-1-ene) ✓ 1 **[4]**
- **44.** (a) (i) alkene ✓ 1 alcohol/hydroxy/hydroxyl ✓ 1
 - (b) (i) $I = \text{alkene \& II} = \text{alcohol... both are needed } \checkmark$
 - (ii) decolourised / colourless ✓ 1
 - (iii) **✓**



(iv) \mathbf{X} as shown below \checkmark



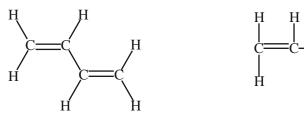
- (c) (i) Ni/Pt/Rh/Pd ✓
 - (ii) compound **B** is $C_{10}H_{22}O$ \checkmark
 - (iii) $C_{10}H_{20}O + H_2 \rightarrow C_{10}H_{22}O \checkmark$

[9]

1

1

- **45.** (a) (i) C_4H_{10}
 - (ii) C₂H₅O ✓
 - (iii) B and E \checkmark
 - (iv) A and F \checkmark
 - (b) $(C_4H_9OH \to) C_4H_8 + H_2O \checkmark$
 - (c) any unambiguous formula: ✓



CH₂CHCHCH₂

buta-1,3-diene ✓ 1

name ecf to the structure only if structure above has formula C_4H_6

[7]

46.

1 mark is available if the backbone consists of 4 C atoms and a reasonable attempt has been made $\checkmark \checkmark$

[2]

47. (a) Same <u>molecular formula</u>, different structure /displayed formula/ arrangement of atoms/bonds ✓✓

2

(Same <u>formula</u>, different structure/displayed formula/arrangement of atoms ✓

(b) (i) 3-methylbut-1-ene and 2-methylbut-2-ene (any unambiguous structure/formula is acceptable) ✓✓

2

(ii) 2-methylbut-1-ene/2-methyl-1-butene ✓

1

(iii) ✓

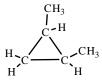
1

[6]

48. (i) any two from methylcyclobutane, 1,1-dimethylcyclopropane and 1,2-dimethylcyclopropane

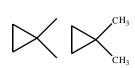


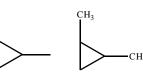




allow







2

(ii) cyclopentane ✓

1

(iii) 🗸

1



[4]

49. (i) homolytic ✓

1

(ii) $Cl_2 \rightarrow 2Cl \bullet (need \bullet on the Cl... penalise only once in the 3 equations) \checkmark$

1

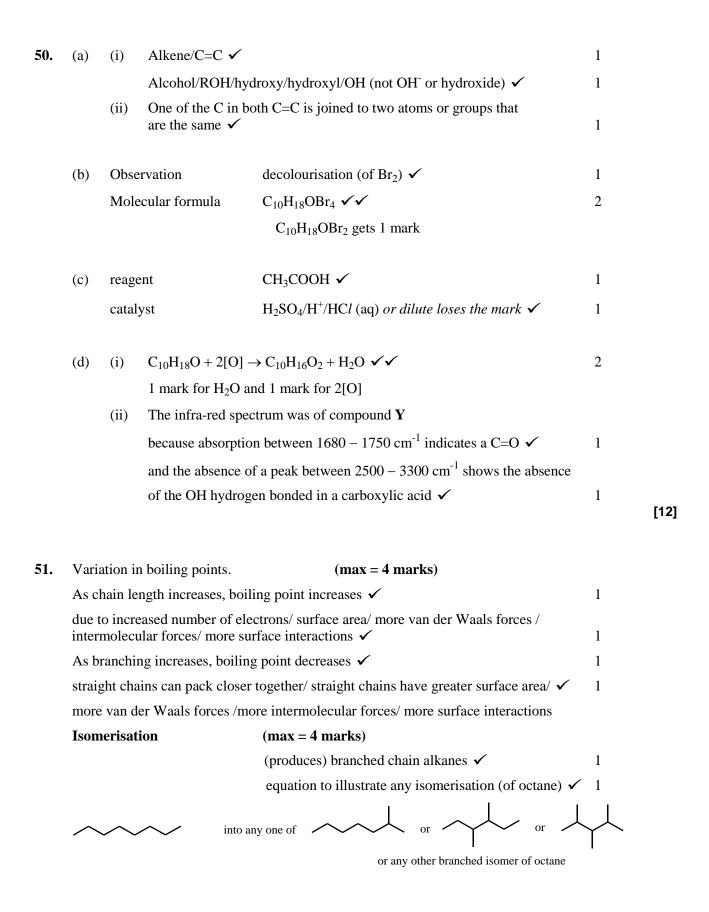
1

1

(iii) I $(C_5H_{10}) + \underline{Cl} \bullet \rightarrow (\bullet C_5H_9) + \underline{HCl} \checkmark$

II $(\bullet C_5H_9) + \underline{Cl_2} \rightarrow \underline{C_5H_9Cl} + \underline{Cl} \bullet \checkmark$

[4]



Branched chains are better/more efficient fuels/used as additives ✓	1	
because they are more volatile/easier to ignite/burn more easily/higher octane number(rating)/lower boiling points/reduces knocking (pinking) ✓	1	
QWC mark		
• use of suitable chemical terms such as van der Waals, intermolecular forces/intermolecular bonds/volatile/knocking/pinking/pre-ignition		
• reasonable spelling, punctuation and grammar throughout ✓	1	[9]